

FACT SHEET

# Metal forming hybrid – Front-end carrier and adapter

SUITABLE FOR E-MOBILITY APPLICATIONS



ElringKlinger's structural front-end carrier produced as a hydroforming hybrid design can serve as a support for the intercooler, headlight modules, windscreen wiper water reservoir, horn, distance radar module or air intake. It also supports the bonnet.

# Technology

Metal forming hybrid front-ends are made of thermoplastic injection molding with local metal re-enforcement out of steel, aluminum or casting structures. Hydroforming hybrid technology as part of our metal forming hybrids in particular combine an upstream hydroforming process of metallic hollow structures/ pipe profiles with injection molding. ElringKlinger substitutes steel/aluminum welded or aluminum/magnesium-die-cast constructions through hybrid solutions, which combine aluminum or steel tubes with thermoplastic materials.

## + EXCELLENT WEIGHT-PERFORMANCE RATIO

Compared to existing technologies like welded metallic structures, metal forming hybrid parts give excellent crash performance and structural part stiffness on a lightweight level.

# + LOAD PATH BASED DESIGN

Metal structures, e.g. magnesium-, aluminum- or steel sheet-components can be attached in addition, to stiffen areas with highest load requirements.

### + FUNCTIONAL INTEGRATION

The plastic injection process allows very easy further functional integration such as local fixation points, guiding features, support features, mounts, etc.

# **Benefits**

# **PRODUCT BENEFITS**

- + High weight reduction potential
- + Load path oriented design
- + Further functional integration easily possible
- + Various material combinations possible
- + High dimensional accuracy

# MANUFACTURING PROCESS

- + Short cycle times / high automation
- + No rework on structures necessary
- + High process stability and repeatability
- + Long production history with HFH and metal re-enforced hybrids / global standards on production processes



# **ELRINGKLINGER – YOUR PARTNER FOR METAL FORMING HYBRID COMPONENTS**

Product Development (Design, Engineering and Simulation) – Process Development – Tool Shop – Tool Sampling/Prototyping – Testing – Change-Management – Series Production – Part Measurement

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